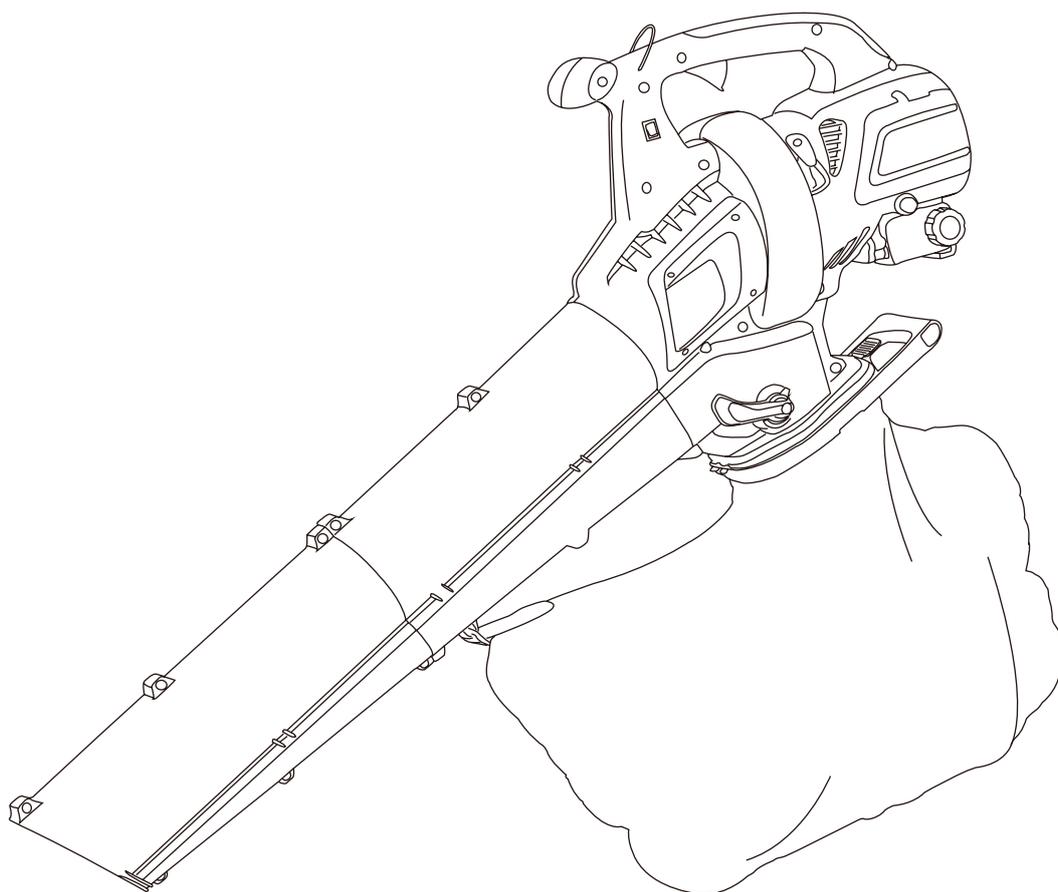


# Sovereign 25cc Petrol Blower Vacuum

Assembly Manual

SLX25B

Complete Product  
Support & Aftersales Service



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**This does not affect your statutory rights.**

**SOVEREIGN**

**Important** - Please read these instructions fully before starting assembly

These instructions contain important information that will help you get the best from your blower vacuum, ensuring it is assembled correctly and safely.

If you need help or have damaged or missing parts, call the Customer Helpline on **0845 450 5299** prior to returning product to store.

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# Safety Information

Important - Please read these instructions fully before starting assembly

## Warning Symbols

The following warning symbols appear throughout this assembly manual and indicate the appropriate safety measures you should take when assembling and operating the blower vacuum.



This symbol indicates there is a danger of serious personal injury or death if you do not observe the warning.



This symbol indicates that there is a danger of damaging your hands if you do not wear thick, protective gloves.

## General Safety



**WARNING!** Keeps this assembly manual in a safe place following assembly for reference at a later date.



**WARNING!** Always ensure anyone intending to operate this blower vacuum is fully conversant with the contents of this assembly manual prior to assembling, maintaining or operating the blower vacuum.



**WARNING!** Perform assembly operations described in this manual. Failure to observe this warning may lead to serious injury, death, or damage to the blower vacuum.



**WARNING!** Always take care when removing the packaging to prevent damage to you or to the blower vacuum.



**IMPORTANT!** Before assembling the blower vacuum, check all the parts indicated in the manual are in the box. Inspect all the parts for signs of damage. Do not assemble the blower vacuum if you observe any damaged components.

## Personal Safety



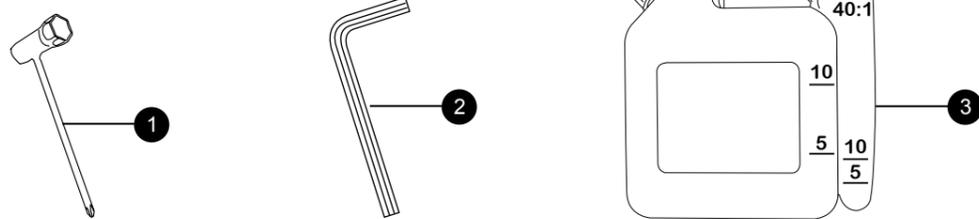
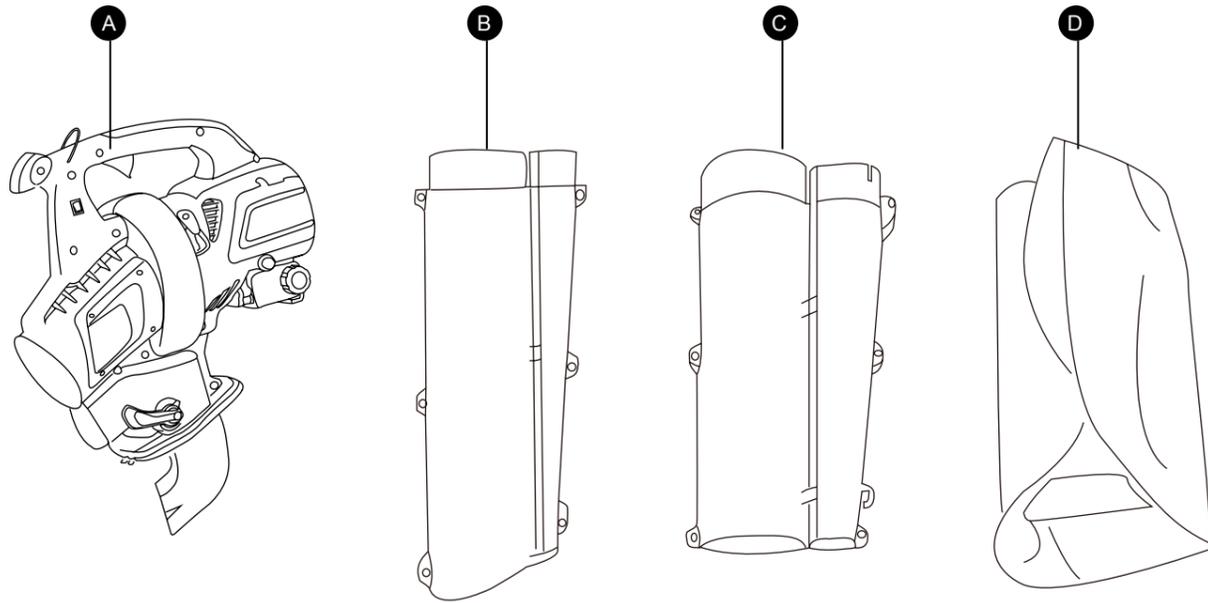
**WARNING!** Only operate the blower vacuum if you are wearing the correct Personal Protective Equipment (PPE) as described in the following warnings.



**WARNING!** Always wear suitable gloves when operating blower vacuum to protect your hands from flying debris and/or sharp objects.

# In the Box

Parts		Tools	
<b>A</b> Blower vacuum	<b>C</b> Upper blower tube	<b>1</b> Plug wrench & philips screwdriver 1pc	<b>2</b> Allen key
<b>B</b> Lower blower tube	<b>D</b> Dust bag	<b>3</b> Mixing bottle	



# Assembly

## Preparing to assemble the blower vacuum



**WARNING!** Always take care when removing the packaging to prevent damage to you or to the blower vacuum.



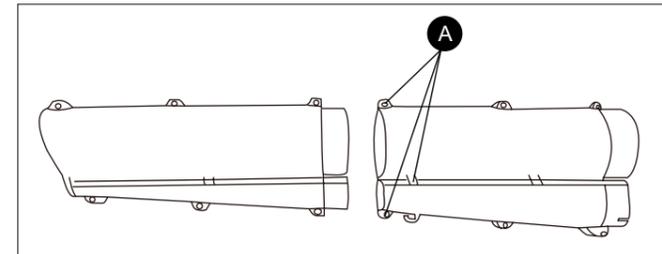
**IMPORTANT!** Before assembling the blower vacuum, check all the parts indicated in the manual are in the box. Inspect all the parts for signs of damage. Do not assemble the blower vacuum if you observe any damaged components.

1. Remove all parts of the blower vacuum from the box and carefully remove all packaging. Take care not to lose any instructions which may be affixed to the parts. These provide important information which will be required while assembling the blower vacuum.
2. Keep all packaging until the blower vacuum is fully assembled and has been operated successfully.



**NOTE!** Always recycle the packaging in accordance with local recycling schemes.

## Step 1 - Assembling the lower and upper tube

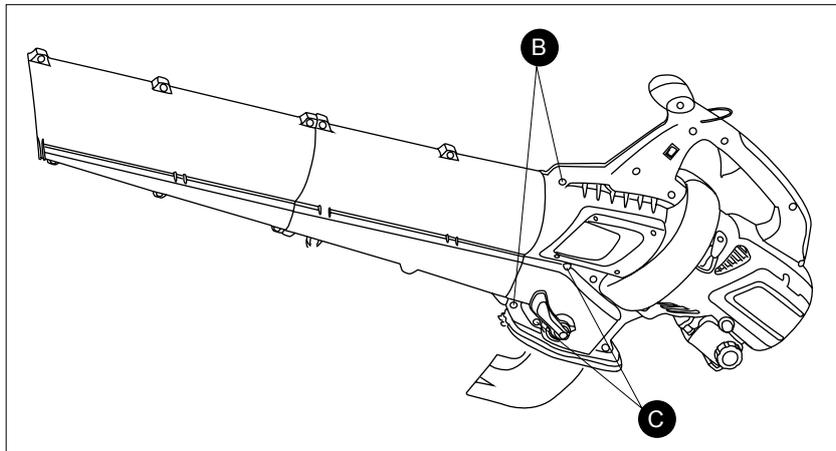


Loose the 3 screws (screw **A**), and then insert the lower tube into upper tube, and make sure the ratchet has caught.

Tighten the 3 screws (screw **A**) by allen wrench.

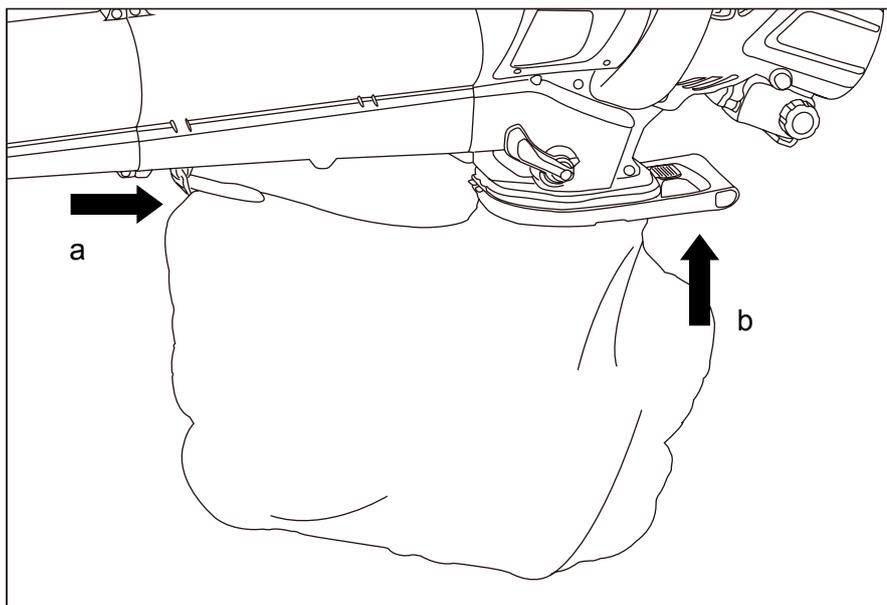
# Assembly

## Step 2 - Assembling the tube onto body



Loosen and take out screws ( **B** ). Loosen the 2 screws ( **C** ). Put the assembled tube insert into blower body. Retighten the screws **B** **C** using the allen key provided.

## Step 3 - Assembling the dust bag



Put the dust bag over the air guide tube and secure it to the blower body.

a Hook the loop of the dust bag over the fixing on the upper tube;

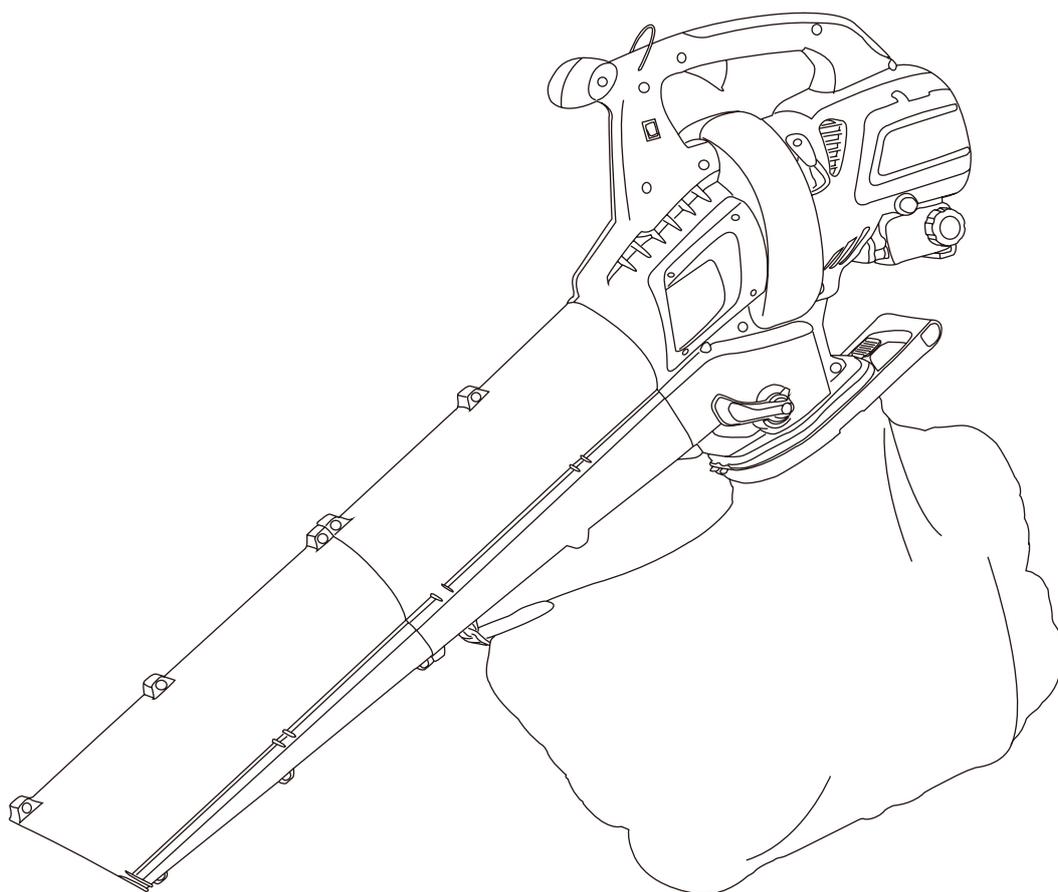
b Fully connect the bag to the debris

# Sovereign 25cc Petrol Blower Vacuum

Operation and Maintenance Manual

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# Safety Information

Important - Please read these instructions fully before operating or maintaining

## Warning Symbols

The following warning symbols appear through this manual and indicate the appropriate safety measures you should take when operating and maintaining the blower.



**Before any use, refer to the corresponding paragraph in the present manual.**



**This symbol, before a safety comment, indicates a precaution, a warning or a danger. Ignoring this warning can lead to an accident for yourself or for others. To limit the risk of injury, fire, or electrocution always apply the recommendations indicated.**



**Conforms to European standards.**



**The exhaust gas is poisonous and asphyxiating. If inhaled it may even be lethal. Do not operate the engine in closed or poorly ventilated places.**



**Petrol and petrol vapour are extremely flammable.**



**Do not touch to prevent burns.**



**Wear hearing protection and eye protection when using the device.**



**Wear robust footwear when using the device.**



**Wear protective gloves when using the device.**



**Keep all bystanders, especially children and pets, at least 15 m from the operating area.**



**This symbol accompanied by the word DANGER! calls attention to an act or condition which, if not avoided, will lead to death or serious personal injury to the operator or bystanders.**



**Do not put hands into the machine.**

# Safety Information

Important - Please read these instructions fully before operating or maintaining

## General Safety

-  **WARNING!** Keep this operating and maintenance manual in a safe place for reference at a later date.
-  **WARNING!** Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
-  **WARNING!** Never allow children or people unfamiliar with these instructions to use the blower vacuum. Local regulations can restrict the age of the operator.
-  **WARNING!** Never blow or vacuum while people, especially children, or pets are nearby. Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
-  **WARNING!** This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

## Preparation

- a) Do not allow children or untrained individuals to use this unit;
- b) Never start or run the engine in an enclosed or poorly ventilated area; breathing exhaust fumes can kill;
- c) Clear the work area before each use. Remove all objects such as rocks, broken glass, nails, wire, or other such debris;
- d) Wear safety glasses or goggles when operating this unit;
- e) Wear heavy, long trousers, boots, and gloves. Do not wear loose fitting clothing, shorts, or go barefoot. Do not wear jewellery of any kind.

## Operation

- Be familiar with the controls and proper use of the product.
- Do not wear jewellery of any kind.
- Secure hair above shoulder level to prevent entanglement in moving parts.
- Do not allow children or untrained individuals to use this product.
- Keep all bystanders, especially children and pets, at least 15 m from the operating area.
- Do not operate this product when you are tired, ill or under the influence of alcohol, drugs or medication.

# Safety Information

Important - Please read these instructions fully before operating or maintaining

## Operation (continued)

- Do not operate in poor lighting. Use the unit only in daylight or good artificial light.
- Keep firm footing and balance. Do not overreach.
- Overreaching can result in loss of balance or exposure to hazards.
- Keep all parts of your body away from moving parts.
- Inspect the product before use. Replace any damaged parts before use.
- Do not operate the product in damp or wet locations.

Do not use the product in the rain.

Wear safety glasses or goggles when operating this product.

Use the right product. Use the product for the intended purpose only.

Do not use the product if the switch does not turn the product on or off. A product that cannot be controlled with the switch is dangerous and must be repaired.

Avoid accidental starting.

Use common sense when using this product.

Stay alert and pay attention to what you are doing.

Do not force the product. It will do a better job with less likelihood of a risk of injury when you operate it at the rate for which it was designed.

Disconnect the product from the power supply when it is not in use, before servicing and when changing accessories.

The appliance is not intended for use by young children or infirm persons without supervision.

Young children should be supervised to ensure that they do not play with the appliance.

Don't use blower if you notice unusual vibrations.

Do not blow vegetal pieces towards bystanders.

Store the blower in a dry place.

To prevent damage to your hearing, wear earplugs, helmet with a visor.

Do not use the machine to pick up wet material, water, liquids, pieces of glass, iron, stones or tin cans; this could damage your machine and chance to be injured.

Do not use the machine to pick up hot embers or material, which is burning, smoking or smoldering.

Do not use the machine to pick up material that has been contaminated by inflammable or explosive substance.

Do not use the machine to pick up lighten cigarettes.

## Safety Information

Important - Please read these instructions fully before operating or maintaining

### Operation (continued)

#### Do not suck in highly inflammable fumes.

Always make sure that the material picked up by your machine is not inflammable, toxic, or explosive.

Do not use the machine without the dust bag in place.

Do not manually insert objects into the suction nozzle.

Do not put part of your body such as hands and fingers into the nozzle or exhaust opening.

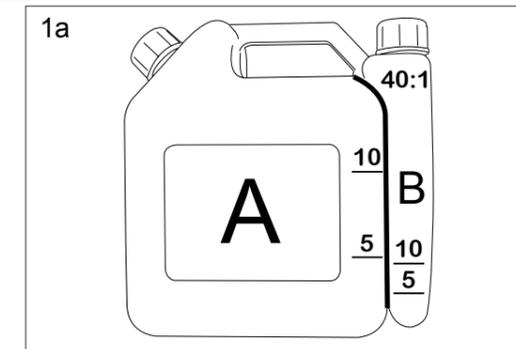
Do not switch the machine ON in enclosed or poorly ventilated space or in the presence of inflammable and / or explosive substance such as liquids, gas etc.

### Maintenance and Storage

- a) Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition;
- b) Never store the equipment with petrol in the tank inside a building where fumes can reach an open flame or spark;
- c) Allow the engine to cool before storing in any enclosure;
- d) To reduce the fire hazard, keep the engine, silencer and petrol storage area free of grass, leaves, or excessive grease;
- e) Replace worn or damaged parts for safety;
- f) If the fuel tank has to be drained, this should be done outdoors.

## Preparing to Operate the Blower

### Step 1 - Filling with Engine Fuel



This product is powered by a 2-Stroke engine and requires pre-mixing of petrol and 2-cycle oil. Mix a high quality 2-Stroke engine oil according JASO FC classic. Do not use automotive oil or 2-cycle outboard oil. DO NOT mix quantities larger than usable in a 30 day period.

#### 1a. FUEL MIXTURE: 1 Litre (1000 ml) petrol: 25cc (25 ml) 2 Stroke engine oil (40:1 ratio)

Using the markings under the label 40:1 on the bottle pour the fuel in the left hand side ('A') up to the required level eg 5 or 10 then fill the right hand side ('B') up to the same corresponding mark with oil. Shake vigorously to mix the two products prior to pouring into the tank of blower vacuum.



**WARNING!** Ensure you use the 40:1 scale as the bottle is capable of mixing 25:1 and 50:1 ratios also using the other scales on the reverse side.

#### FILLING TANK

Clean surface around fuel cap to prevent contamination. Loosen fuel cap slowly. Rest the cap on a clean surface. Carefully pour fuel into the tank. Avoid spillage. Prior to replacing the fuel cap, clean and inspect the seal located inside the fuel cap. Immediately replace fuel cap and hand tighten. Wipe up any fuel spillage.



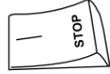
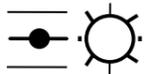
**NOTE!** It is normal for smoke to be emitted from a new engine after first use.



**WARNING!** Always shut off engine before fueling. Never add fuel to a machine with a running or hot engine. Move at least 30ft.(9 m) from refueling site before starting engine. Do not smoke!

# Operating the Blower Vaccum

## Step 1 - Starting the Engine

	Cold engine	Hot engine
Set start/stop switch to 1 position		
Press primer bulb 5~6 times		
Set the choke to Full choke		
Set the choke to Half choke		
Pull the starter till engine runs		
Set the choke to run position		

### To start a cold engine

1. Set the stop switch into the "I" position.
2. Press the primer bulb 5~6 times, the fuel can be pumped into the carburettor.
3. Place the choke lever in position "full". (  )
4. Now stand the blower on the ground, place left hand on the throttle trigger of the rear handle.
5. Use your right hand to pull the starter grip quickly until the engine starts up.
6. Let it run about 15 seconds (idle speed).
7. set the choke to run position (  ), then operate the blower vacuum.



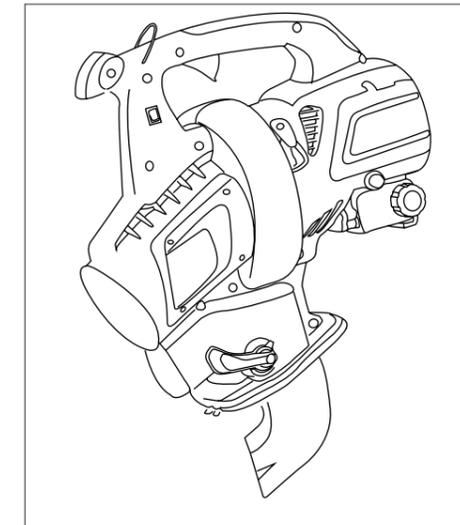
**ATTENTION!** Do not pull too much.

### To start a warm engine:

1. Set the switch into the "I" position.
2. Set the choke lever to half choke (  ).
3. Pull the starter grip quickly until engine runs.
- 4, set the choke to run position (  ), then operate the blower vacuum.

# Operating the Blower Vaccum

## Step 2 - Vacuum Function



Set the mode selection lever to the Vacuum position.



**NOTE** Notice! Ensure that the selection lever is fully rotated and has located correctly

Position the suction mouth on the area to be cleared. Swing the vacuum from side to side with the nozzle a few centimeters above the ground. Progress slowly forward as the debris is collected.



**WARNING!** Never operate vacuum without vacuum bag well attached, as flying debris can cause major injury to user or bystanders. Always make sure bag zipper is closed.



**WARNING!** Do not vacuum hot or burning materials (e.g. hot ash, glowing cigarettes) from outdoor fireplaces or barbecue pits. Always wait for these materials to be cool enough. Do not vacuum lighted smoking material such as discarded cigars or cigarettes. Do not operate unit near open flame.



**WARNING!** This unit is designed to vacuum up debris such as leaves, small bits of paper, small twigs, weeds, grass clippings, etc. Do not use this unit for any other purpose.



**WARNING!** Do not attempt to vacuum rocks, broken glass, bottles, tin cans or other such objects. Damage to impeller and unit as well as operator injury could result.

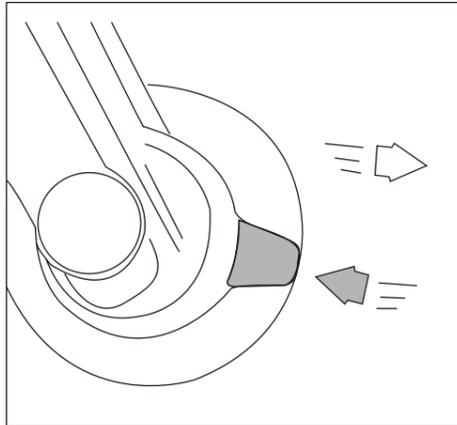
If vacuum tube is level with power unit horizontal, rocks or large objects may be drawn into tube, damaging the impeller.

# Operating the Blower Vacuum

## Step 3 - Clean the Dust Bag

After the bag is full of debris, open the zipper to clean the dust bag.

## Step 4 - Blower Function



Set the mode selection lever to the Blower position.



**NOTE!** Ensure the level have clicked to place and is rotated to the furthest point.



**WARNING!** Because of flying debris, always wear shielded safety glasses or face shield when operating blower. Before using your blower, review Safety Precautions in your User Manual, and all regulations for operation of the unit. These precautions and regulations are for your protection.



**WARNING!** Hold the blower so that hot exhaust does not damage clothing and is not inhaled by operator.

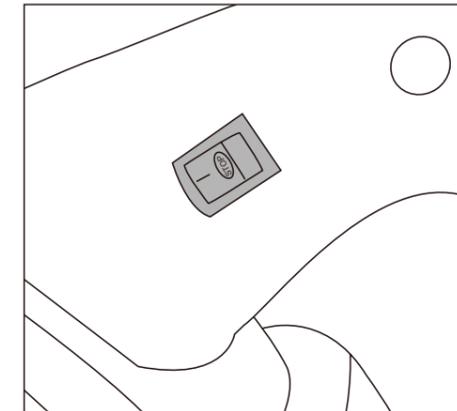
DO NOT operate the blower with other people or animals in the immediate vicinity. Allow a minimum of 9 meters (30 feet) between operators and other people or animals.

Never blow debris in direction of bystanders. To control velocity of airstreams, blower can be operated at any speed between idle and full throttle.

Experience with the unit will help you determine the amount of airflow necessary for each application.

# Stopping

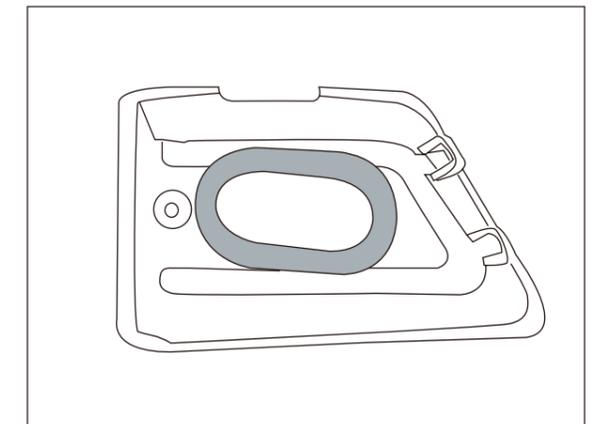
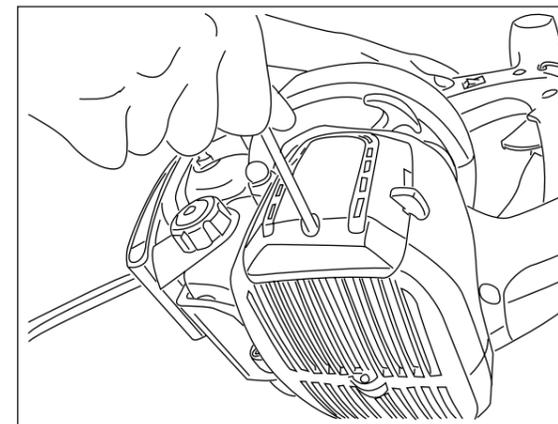
## Stopping



If you want to switch off the machine, you must move the switch into the "STOP" position.

# Cleaning the Air Filter

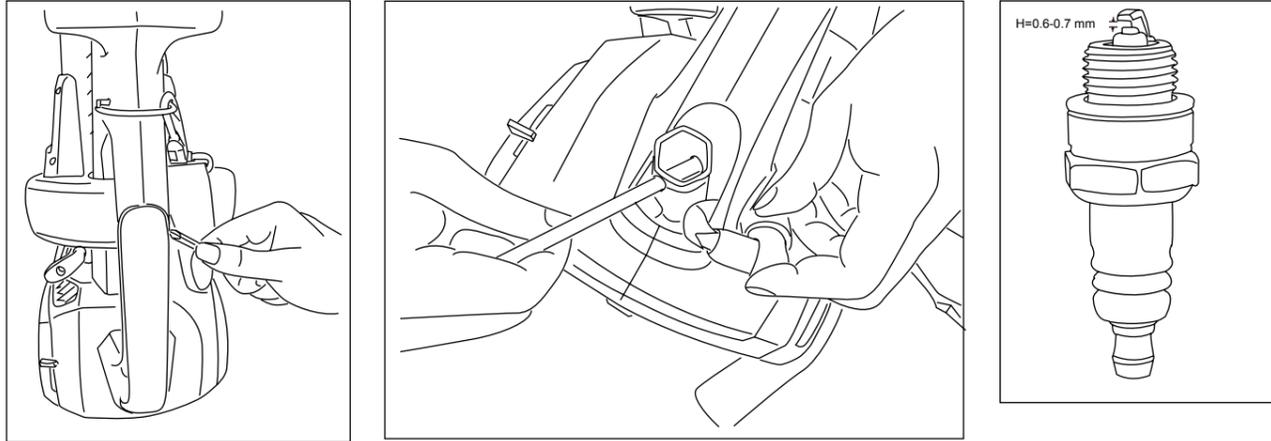
## Cleaning the air filter



1. Loosen the screw from the air filter housing and remove the cap.
2. Remove the air filter.
3. Wash the air filter in warm water (with a small amount of detergent).
4. Rinse the air filter through with clean water.
5. Leave the air filter to dry out completely.
6. Replace the air filter.
7. Replace the cover with the lugs positioned in the notches in the air filter casing.
8. Close the lid, and tighten the bolt again.

# Replacing the Spark Plug

## Replacing the spark plug



**(Spark plugs: TORCH L8RTC).**

1. Pull off the ignition cable plug.
2. Use the multifunctional tool to unscrew and remove the spark plug.
3. Insert a new spark plug and tighten it carefully with the multifunctional tool.
4. Slip the ignition cable plug back on.

# Storing the Blower Vacuum

## Step 1 - Storing the Blower for Short Periods

- Drain all fuel from tank into a container approved for petrol. Run engine until it stops. Clean all foreign material from the blower. Store it in a well-ventilated place that is inaccessible to children.
- Keep away from corrosive agents such as garden chemicals and de-icing salts.
- Abide by all ISO and local regulations for the safe storage and handling of petrol. Excess fuel should be used up in other 2-Stroke engine powered equipment.
- Remove any coarse dirt.
- Wipe the machine with a soft damp cloth.

## Step 2 - Storing the Blower Vacuum for Extended Periods

- Clean air filter.
- Replace the spark plug with an exact replacement.

# Maintenance

## Maintenance Schedule

Performing routine maintenance correctly on your blower will ensure you get years of trouble free use.

Please keep this manual safe for future reference.

It is recommended that the following maintenance schedule is adhered to. This will ensure the blower operated correctly and is safe to use.

	12 hours of use	24 hours of use	36 hours of use
Air filter	clean	clean	replace
Spark plug	check	clean	replace



**WARNING!** Always switch off the blower vacuum and remove the spark plug boot before carrying out any maintenance work.



**NOTE!** Only clean the machine after it has been switched off. Use only mild soap and a damp cloth to clean it. Never allow fluid to get into the machine. Do not use caustic cleaning products.

## List of vulnerable parts

600113330	spark plug L8-RTC
911020	air filter
910026	vacuum bag

# Troubleshooting

## General Troubleshooting



**CAUTION!** Always switch off the engine and pull the ignition cable before starting any inspection or adjustment work.



**CAUTION!** If, after making an adjustment or repair to the engine, you let it run for a few minutes, remember that the exhaust and other parts will get hot. Thus, do not touch parts that emanate heat, as these may burn you.

The following table provides solutions to common problems encountered with the blower.

Fault	Possible Cause	Solution
Engine not starting	<ol style="list-style-type: none"> <li>1. Empty tank</li> <li>2. Flooded engine</li> <li>3. Fouled spark plug (remains of carbon on the electrodes)</li> <li>4. Electrode gap too large</li> <li>5. Fouled carburetor or its jets</li> <li>6. Damaged spark plug connection or damaged spark plug</li> </ol>	<ol style="list-style-type: none"> <li>1. Fill up</li> <li>2. Close the throttle, start for several times, in case of need take out the spark plug and dry it</li> <li>3. Clean the spark plug, check its temperature, replace if needed.</li> <li>4. Adjust at 0.6-0.7 mm</li> <li>5. Clean the carburetor with air</li> <li>6. Replace the spark plug</li> </ol>
Engine runs too fast when idle	<ol style="list-style-type: none"> <li>1. Cold engine</li> </ol>	<ol style="list-style-type: none"> <li>1. Warm up slowly; alternatively close the choke a bit.</li> </ol>
Engine does not reach its maximum speed	<ol style="list-style-type: none"> <li>1. Fouled spark plug (remains of carbon on the electrodes) electrodes too far away</li> <li>2. Fouled carburetor or its jets</li> <li>3. Fouled air filter</li> <li>4. Exhaust, exhaust channel</li> <li>5. Sealing ring in crankcase not sealing properly</li> <li>6. Worn cylinders, pistons and piston rings</li> <li>7. Wrong fuel mix (too much oil)</li> <li>8. Bad ignition</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean the spark plug, check its temperature, replace if needed. Adjust at 0.6-.07 mm.</li> <li>2. Clean the carburetor with air</li> <li>3. Clean</li> <li>4. Take out the exhaust and clean it, remove remains of carbon</li> <li>5. Replace</li> <li>6. Replace the cylinder, piston or piston rings, reface the cylinder and piston, assembly</li> <li>7. Fill up according to the instructions</li> <li>8. Adjust the ignition coil gap (0.3-0.4 mm)</li> </ol>
Engine would not stop	<ol style="list-style-type: none"> <li>1. Spark plug is light grey with signs of heating (heating drops).</li> <li>2. Remains of carbon in the combustion area.</li> </ol>	<ol style="list-style-type: none"> <li>1. Install a spark plug with a higher thermal value</li> <li>2. Clean cylinder head, piston bottom and cylinder channels</li> </ol>

# Technical Data

## Technical Data Table

Property	Value
Engine type	Single-cylinder, 2-stroke
Displacement(cc)	25 cc
Max power /Engine speed	0.8kW/7500min <sup>-1</sup>
Tank capacity	500 ml
Max power	0.8kW
Max engine speed blower	8200rpm
Max engine speed Vacuum	6800rpm
Fuel ratio (petrol: 2 cycle motor oil)	40:1
Dust bag	40 L
Dry weight	7.1 kg
Sound pressure level L <sub>PA</sub> (dB)	98.3dB(A) K=3dB(A)
Sound pressure level L <sub>WA</sub> (dB)	108 dB(A)
Vibration(m/s <sup>2</sup> )	5.528m/s <sup>2</sup> , K=1.5 m/s <sup>2</sup>
Spark type	L8RTC

## Disposal

### Disposal Instructions

The hedge trimmer and its accessories are made of various recyclable materials. Dispose of the hedge trimmer in accordance with your local recycling regulations.

# Guarantee

Dear Customer,

In the unlikely event that your device develops a fault, please contact our Customer service department on the telephone number shown below.

1. These guarantee terms cover additional guarantee rights and do not affect your statutory warranty rights.

Claims must be accompanied by Proof of Purchase. This must be in the form of a Sales receipt or Bank statement and must show that the product has been purchased within 2 years prior to the claim, from the retailer that it was originally sold to.

2. Our guarantee covers problems caused by material or manufacturing defects, and will result in the repair of these defects or replacement of the device with a like for like or similar article. Please note that our devices have not been designed for use in commercial, trade or industrial applications. Consequently, the guarantee is invalidated if the equipment is used in commercial, trade or industrial applications or for other equivalent activities.

3. The following are also excluded from our guarantee:

- A) Faults due to accidents, customer misuse, or unauthorized repairs
- B) Consumable Parts such as Blades/ /Spark plugs or Filters
- C) Failure due to lack of routine maintenance
- D) Failure as a result of not using the equipment in accordance with the manual and safety instructions
- E) The adjustment of cables, drive belts, or recoil starters

4. The guarantee is valid for a period of 2 years starting from the purchase date of the device. Guarantee claims should be submitted before the end of the guarantee period within two weeks of the defect being noticed. No guarantee claims will be accepted after the end of the guarantee period. The original guarantee period remains applicable to the device even if repairs are carried out or parts are replaced. In such cases, the work performed or parts fitted will not result in an extension of the guarantee period, and no new guarantee will become active for the work performed or parts fitted. This also applies when an on-site Service is used.

5. Please keep your sales receipt in a safe place. If the defect is covered by our guarantee your device will either be repaired under the terms of guarantee or we will send you a replacement device. This device may be re-conditioned or Like for like replacement.

**Complete Product Support & Aftersales Service 7 days a week.**

**Do you need help with this product?  
Instead of returning your product please  
call **0845 450 5299** 7 days a week.  
Email: [support@gardenservicecentre.co.uk](mailto:support@gardenservicecentre.co.uk)  
Or visit [www.gardenservicecentre.co.uk](http://www.gardenservicecentre.co.uk)**

**This does not affect your statutory rights.**

# Declaration of Conformity

CE 0123

EC Declaration of Conformity

Year of 1st Issue . 12

Homebase Ltd

489-499 Avebury Boulevard  
Saxon Gate West  
Milton Keynes  
Buckinghamshire  
MK9 2NW

We hereby certify that the product stipulated above complies with all the relevant provisions of the following EC new approach directive/s.

**This declaration of conformity is issued under the sole responsibility of the manufacturer**

Type of Product: Gasoline blowers/vacuums

Model Number: SLX25B

Cat / Article Number: 131612

Product Description:  
25cc, 2-stroke  
Maximum motor output 0.8kW at 7500min<sup>-1</sup>  
Maximum motor speed 8200min<sup>-1</sup>

Photograph:



Applicable EC Directives

<input checked="" type="checkbox"/> 2006/42/EC (MD)	<input checked="" type="checkbox"/> 2004/108/EC (EMC)	<input type="checkbox"/> 1999/5/EC (R&TTE)
<input type="checkbox"/> 2006/95/EC (LVD)	<input type="checkbox"/> 2009/105/EC (Pressure)	<input checked="" type="checkbox"/> 2000/14/EC Annex , 2005/88/EC
<input type="checkbox"/> 89/686/EEC (PPE)	<input type="checkbox"/> 2009/48/EC (Toys)	<input type="checkbox"/> L <sub>WA</sub> = 108dB(A), L <sub>PA</sub> = 98.3dB(A), K=3dB(A)
<input type="checkbox"/> 2009/142/EC (Gas)	<input type="checkbox"/> 89/106/EEC (Construction)	<input checked="" type="checkbox"/> 2010/26 /EC

Applicable Harmonized Standards:	Report Date	Verification of conformity Certificate	Notified Body
EN 15503: 2009	2011-03-23	MD	0123
EN ISO 3744: 1995	2011-03-21	Noise	0123
EN ISO 14982:2009	2011-04-07	EMC	0123
EC Type approval certificate number Z1A110361303031	2011-03-23	CE	0123
97/68/EC amended by 2010/26/EC	2010-11-30	Emission Directive	1580

Issued number: 1.0

Issued on : 2012-8-12

Signed :

Creator: Max Shi

Name : Roger Panton-Kent

Position: QA

Position: Head of Quality Assurance

The associated technical file for this product can be found within Homebase Ltd. idocument system